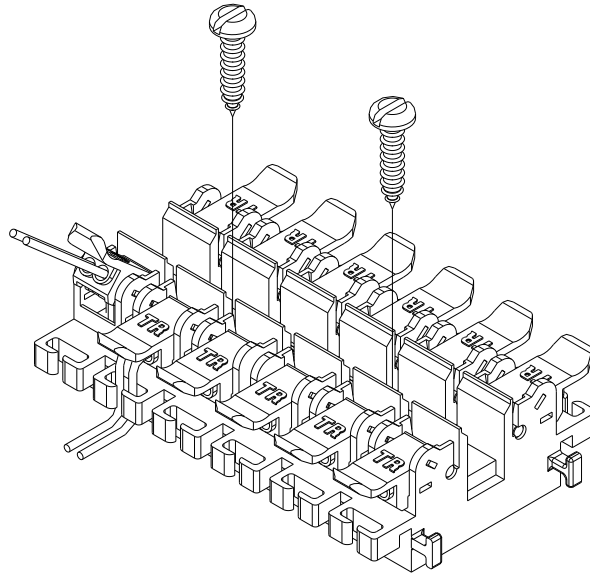


INSTALLATION NOTE**Figure 1****1.00 GENERAL**

1.01 The TII 68 Series Sealed Wire Termination Block is used where many parallel connections to a single tip-ring pair are needed. The TII 68 Series provides parallel connections in the following configurations:

<u>Model #</u>	<u>Description</u>
68-1	1-pair input, 11 parallel pair outputs
68-2	2-pair inputs, 10 parallel pair outputs
68-6	6-pair inputs, 6 parallel pair outputs

1.02 Installation is accomplished using standard technician tools. The Insulation Displacement Contacts (IDC) are achieved using gel sealed rockers.

2.00 INSTALLATION

- 2.01 Remove the TII 68 Sealed Wiring Terminal Block and inspect it for damage. If damaged, obtain another unit.
- 2.02 Locate a suitable flat, dry area to install the unit. Use two size #8 screws to mount the unit.
- 2.03 Lift the rocker of the input terminal to the full up position. DO NOT strip wires. Hold the wire pair to be terminated between thumb and index finger. Insert wires into wire guides simultaneously until they bottom-out. While holding wires in position, terminate rocker by lowering to the full DOWN position.
- 2.04 Terminate any additional input or out pairs as required following the above steps.
- 2.05 To keep wire pairs organized, route them through the molded wire looms as shown in Figure 1.